



# PVC Tank Tee Installation Instructions



PVC Tank Tees

## Installation Instructions for Well Pro Heavy-Duty PVC Tank Tees

### PVC Tank Tees

Well Pro heavy-duty PVC tank tees are made of sch. 120 coupling material, the same extra heavy sch. 120 PVC used in Well Pro drop pipe couplings for years.

#### Installation:

PVC tank tees can be cracked by improper installation (voids warranty) just as brass and galvanized tees can be. The pipe and or fittings screwed into a PVC or brass tee should not be turned more than one revolution past hand tight. Pipe thread paste or sealant compatible with PVC (teflon based) is to be used on the threads to insure a watertight seal. **DO NOT OVER TIGHTEN.** When over tightening tapered pipe threads, the taper is a wedge that can expand threads and crack the tank tee. Improper installation can be determined by inspection of thread diameter, and by number of threads on the fitting or pipe that was installed.

**Warning:** DO NOT put wrench on end of tee to tighten during installation. Tees should always be tightened with wrench on the fitting or pipe end next to the other wrench used to turn in the fitting or pipe into the tee. Improper installation may cause damage to the tee or loosen a joint to cause a leak. This is not a defect in the tee. Improper installation and over tightening threads will void the warranty.

